ADJUSTABLE HEADER KIT INSTALLATION

Please Read And
Follow All Installation
Instructions Carefully

Tools & Materials Needed:
- DegaBond 948 Adhesive
- Measuring device
- Drill (Recommended) or hammer
- Screws or nails
- Caulking
- Paint

Note: Hand or power saw will be required if header sizes need to be adjusted.

Important Information:
Use only DegaBond
948 Adhesive (Part #33333)
and mechanical fasteners
(screws or nails) to install
the header.

Call your local dealer
with any questions.

Step 1. Determine the Unit Dimension (Fig. 1)
(If vertical trim is desired it should be installed prior to the header, see Focal
Point trim installation for additional details)

Step 2. Trim Header Pieces (Fig. 3)
Trim left and right header pieces so the breast board (see figure 2) dimension
matches the total unit dimension (including vertical trim)

Step 3. Apply Adhesive
On the backside of the headers, apply a 1/4” bead of polyurethane adhesive
around the entire perimeter

Step 4. Fasten Headers into Place
Countersinking and the use of a pilot hole are recommended. Headers can be
installed over Masonry or Siding. When installing over siding, drill a pilot hole
thru the header into the siding. Before fastening the header, enlarge the pilot
hole in the siding to 1/4” larger than the fastener. (this will allow the siding to
expand and contract beneath the header and prevent the siding from buckling)

Step 5. Fasten Keystone (Fig. 4)
Apply some polyurethane adhesive to the back of the profiled keystone. Set the
keystone into place at the center of the unit covering the seam created by the left
and right header halves. Apply one fastener threw the top of the keystone (an
additional fastener may be required)

Step 7. Finish Header
Patch screw holes (use spackle or auto putty “bondo”), Caulk around keystone
and along the top of header where it meets the wall surface. Paint using a high
quality finish paint.

Figure 1
Figure 3
Figure 4

Profiled Keystone
Left Header
Right Header
Garage Doors
Windows

Use Headers on:
Combine with
Pilaster for
Entryways

Unit Dimension
Breast Board Dimension

Figure 2

“X”
Seam

Trim headers (from squared ends)
to fit unit dimension