

JOINT SEPARATION REPAIR INSTRUCTIONS

**Please Read
And Follow All
Installation
Instructions
Carefully**

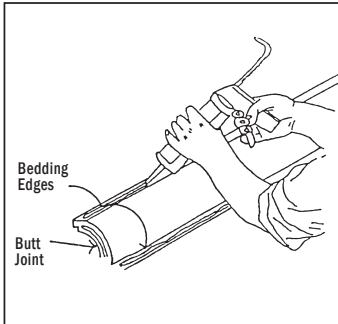


Figure 1

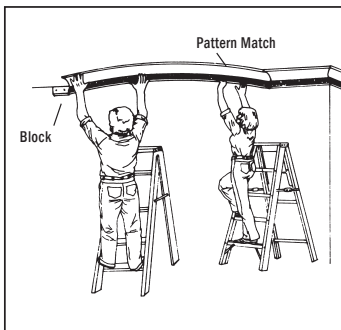


Figure 2

Open Joints

Should open joints occur, due to the lack of properly following Focal Point installation instructions, the following is the preferred method of repair. If joint separation is greater than 3/16" or Focal Point AD3 adhesive was not used on the bedding surfaces we recommend that you reinstall the moulding correctly.

Step One

Using a utility razor knife or saw cut back on each side of the open joints to create a 3/16" cavity and to remove any dry caulk or patching material. The gap should be cut completely to the back of the moulding. (See figures 1 and 2). Clean out cavity to remove any dust, for better adhesion.

Step Two

Use PC-7 or PC-11 epoxy paste mixed well at a 1:1 ratio. Fill cavity with epoxy, being sure to fill the entire cavity – length, width and depth. Clean off excess wet epoxy with mineral spirits. Allow the epoxy to cure for 24 hours.

Step Three

Apply Bondo, let dry and sand, then cover with a vinyl spackle. Let dry and lightly sand. Apply primer and finish coat.

Tests have shown this to be the best procedure for repair. However, due to circumstances beyond our control, we cannot guarantee that joint separation will not occur.

Important Information:

Use only DegaBond
948 Adhesive.

Call your local dealer
with any questions.